



## Spray Adhesives Acceptable for Repairs on UltraHeat Heaters

- 3M™ 76 High Tack Adhesive
- 3M™ High Strength Adhesive 90
- 3M™ Super Trim Adhesive
- 676 High Performance Spray Adhesive – Russell Products Bristol, IN
- Bostik Supertak High Performance Spray Adhesive
- Boring-Smith Super Bond 4H High Temperature, High Strength Adhesive
- Spray Rite All Purpose Adhesive – Chem Tech, Inc. Bristol, IN
- STA' -PUT IV Multi-purpose Spray Adhesive SP4M – TACC Rockland, MA
- STA' -PUT IV Multi-purpose Spray Adhesive SP4H – TACC Rockland, MA
- Stick Up Heavy Duty All Purpose Adhesive – Beaver Research Co. Portage, MI
- Sta-Put 2001M Solvent Free Multipurpose Adhesive – ITW Plexus Construction Adhesives
- WT-HS13 (Can) High Strength Spray Adhesive – Westech Aerosol Corporation Port Orchard, WA
- WT-HSC13(Canister) High Strength Spray Adhesive – Westech Aerosol Corporation Port Orchard, WA

Clean the tank area with isopropyl alcohol, and remove any debris from the pad that you can, spray both the tank area and the heat panel with the glue and let air dry to a tack free touch before you roll into place (like you do with laminate and contact cement). Make sure to firmly press the back of mounted panel to insure full contact of the area you are repairing.

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1314 Perkins St. P.O. Box 1454 Elkhart, IN 46515-1454  
Phone: 574-522-6594 Fax: 574-522-1967 E-mail: info@ultraheat.com  
**www.ultraheat.com**