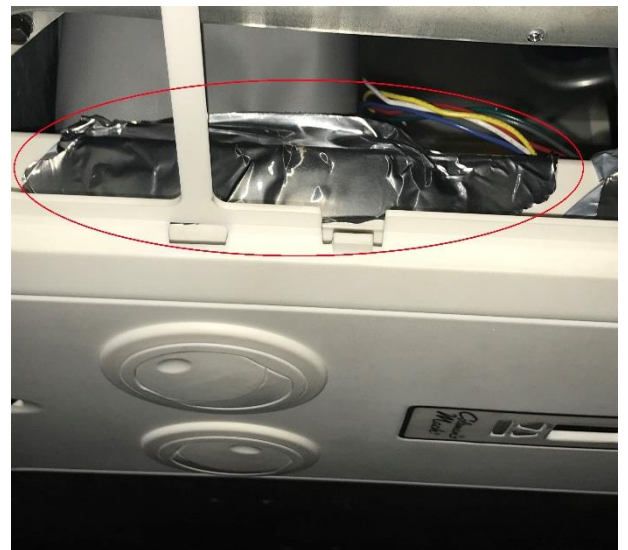


1. Please Disconnect the Power
2. Remove the grilles and filters

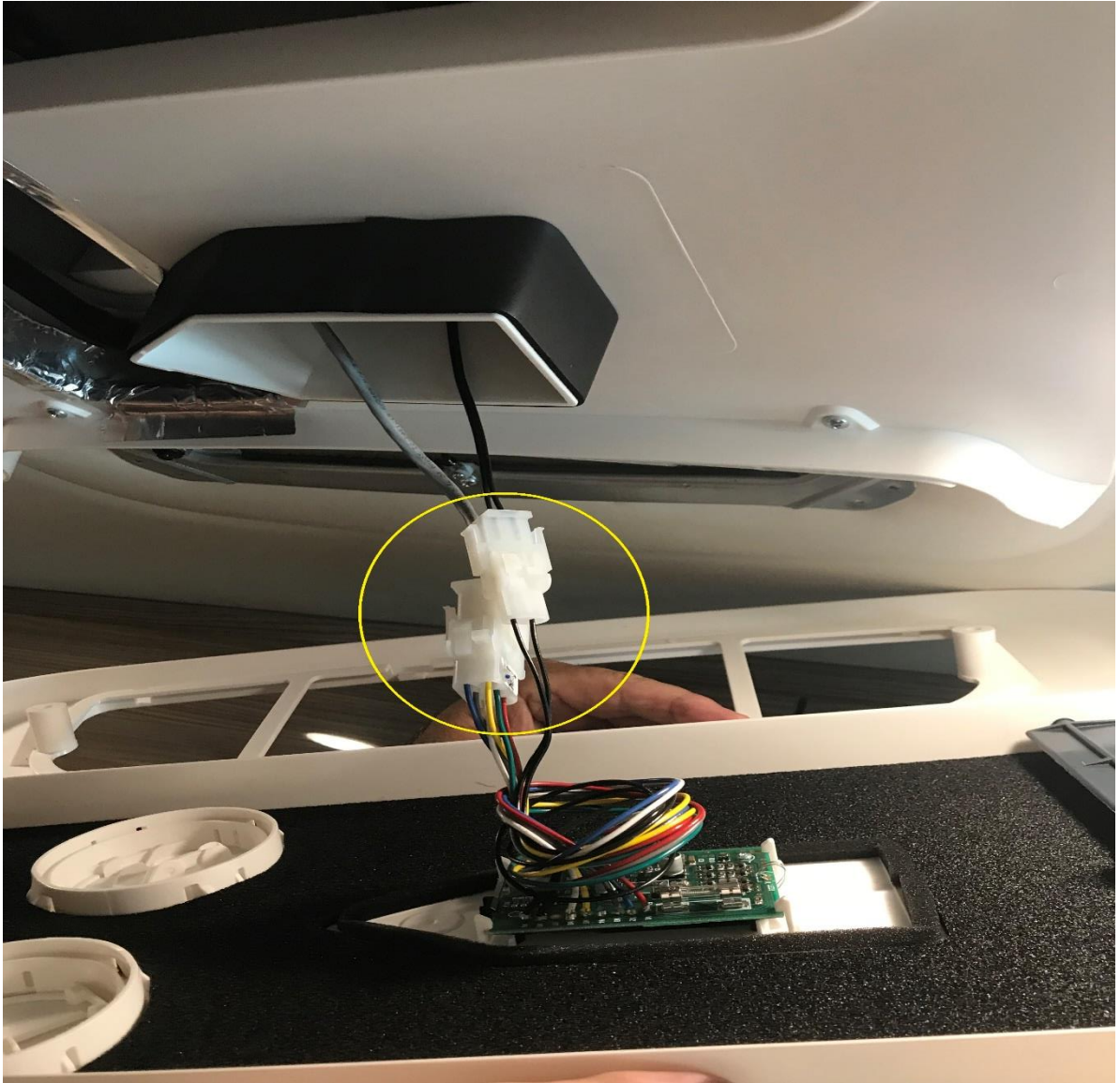




3. Remove four corner screws . If there is tape inside, remove it. Be careful as the part may fell down.



4. Disconnect the 9 pin plug and 2 pin plug connected to PC Board



5. Now outer shroud is totally separated, look for the four posts that holding PC board, if any of plastic post is broken, we need to replace the shroud, If not broken, try snapping the PC board back inside.

