Listening to the Pure 3 Travatos

An aural field guide to Travatos equipped with the Pure 3 Energy System V 2.0 7/6/2023

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Acknowledgements

Thanks to Graham Smith, who has written two excellent reference guides to the Pure 3 system and its autostart fast-idle charging subsystem that should be in every Pure 3 owner's library. They can be found on the TOWB Resource page for the Pure 3 system: https://travato.group/sp-faq/where-can-i-find-information-on-the-volta-pure3-lithium-system-as-used-in-the-travato/.

Winnebago's Travato knowledgebase diagrams were helpful aids.

Introduction

The Travato KL and GL do not have a noisy generator, but neither are they totally silent¹. In addition to the usual automatic appliances in the rig, like the refrigerator and the Truma furnace/water heater, there are 6 main Pure 3 components in and about the coach. Four of them automatically make some sort of noise, mostly from their cooling fans. Each of those fans turns on and off according to the temperature control needs of their associated Pure 3 component. This document will help you identify what you are hearing and what your rig is telling you.

This document does not discuss coach appliances that generate noise as an immediate consequence of operator action, such as the water pump or coach ventilation fans.

Applicability

The information herein is valid for all KL and GL Travatos. In the 2022 model year Winnebago made major changes to the Travato's equipment and plumbing layout, in the GL floorplan removing the "hassock" behind the cab passenger. The Volta system components that were housed in that hassock were relocated to new compartments on the driver's side of the coach; the inverter/charger just behind the fridge cabinet, and the most of the rest under the Murphy bed. Volta as well steadily enhanced their system and in the 2023 model year introduced the FLEX system with more efficient and quieter components. Please use the diagrams and descriptions appropriate for the model year of your Travato.

 $^{^{1}}$ When the Autostart fast-idle engine charging is running, the KL and GL are NOT quiet; they make about 1/3 to $\frac{1}{2}$ as much noise as the generator-equipped K and G do – just more pleasantly to the ear.

A Note to the Listener

The noises discussed herein are mostly faint, completely normal, and you will quickly get used to them. The Pure 3 related noises are generally not user-controllable, so you have no choice. Just consider them the music of a happy ship.

If you are confused as to the source of a noise, use this guide to shut off suspect noise generators one by one until the noise source is isolated.

This guide is a companion to the operator's manual, the Travato Pure3-Volta System Guide and the Travato Pure3-Volta Autostart guide. References to relevant sections of those documents are included.

The Pure 3 Energy System

The Operator's Manual for the Travato KL/GL shows this diagram of the Pure 3 system:

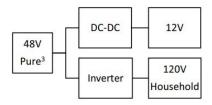


FIGURE 1. OPERATOR'S MANUAL PURE 3 DIAGRAM

Which is great for understanding how the Pure 3 power pack delivers power to the coach's DC and AC loads, but not much else. This diagram, taken from the Pure 3 Guide, is a more complete representation that includes the engine-charging, solar, and shore power components and pathways. More importantly, it shows how the functions of Figure 1 are packaged – which is key to understanding what you are hearing when the system is running.

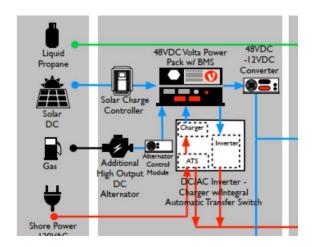


FIGURE 2. KL/GL CONCEPTUAL POWER FLOW DIAGRAM (PORTION)

In this diagram, a red line indicates a 110V AC pathway, and a blue line indicates a DC pathway – either 48V or 12V. The 6 main Pure 3 system components are:

1. Power Pack / Battery Management System (BMS)

- 2. Inverter / Shore Power Charger / Automatic Transfer Switch
- 3. DC DC Converter
- 4. Solar Charge Controller
- 5. Alternator Control Module
- 6. Engine/Alternator

The alternator is in the engine compartment; the Power Pack / BMS is underneath the floor of the coach, and the remaining components are inside the coach.

There are two other coach appliances that operate automatically and make noise:

- 7. Refrigerator
- 8. Truma

The Noises

The numbers on Figure 3 and Figure 4 identify the emanation point of the noises produced by the Pure 3 system components in the KL and GL or the physical location of those components, following the numbering in the list above. The black background numbers are Pure 3 system related.

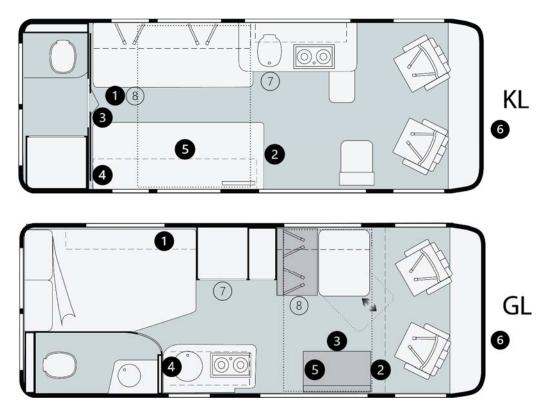


FIGURE 3. NOISE SOURCES FOR THE PRE-2022 KL AND GL

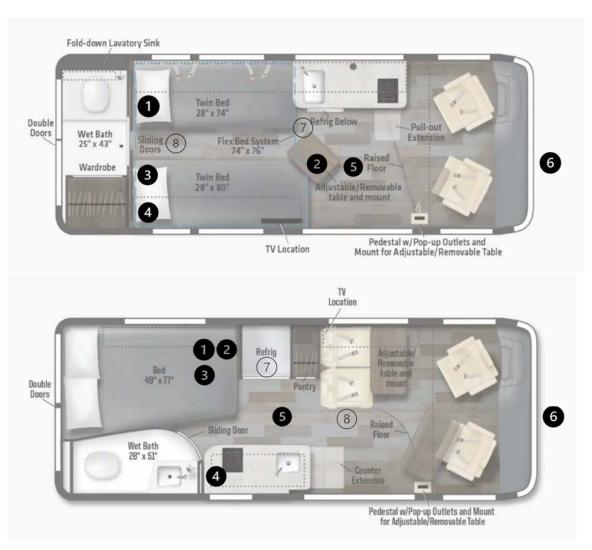


FIGURE 4. NOISE SOURCES FOR THE 2022 AND LATER KL AND GL

Noise 1: Low, constant fan whine.

When heard: whenever the Power Pack is too hot, and in pre 2020.5 rigs, also when the

Power Pack is too cool. Usually most evident at night when everything else in

the rig is shut off.

From where: in the KL, from the grille underneath the aft end of the driver's side bed.

in the GL, from the grille on the floor inside one of the cabinets under the

Murphy bed.

outside, aft of the rear tires of the RV.

Source: Power Pack temperature control fan

What's happening: the Travato "borrows" coach air to efficiently maintain Power Pack

temperature. The BMS turns the fan on and off according to the table in the

Electrical section of the Operator's manual.

In Early KL and GL Travatos coach air recirculation was used for both heating and cooling. In the 2020.5 model year heating pads replaced the fan for pack heating. The fan was retained for pack cooling. In pre-2023 models (without the FLEX system) the heating pads are 110V AC, which requires that the inverter be on or the rig connected to shore power – see Noise 2 below.

User Controls: the fan operates completely under BMS control. In 2020.5 through 2022 rigs,

turning the inverter off when boondocking makes for quiet nights, but disables the power pack heating pads. If the pack then gets too cold it won't charge until reheated, which can mean finding shore power if the power pack is too discharged. This can trigger spontaneous noises from the rig's operator.

2023 models with the FLEX system enjoy 48V heating pads directly powered

from the Volta power pack.

Can be Confused with: Noise 7 and noise 8

References: Operator's Manual, Section 6, Heading "Temperatures", Subheading "Battery

Compartment Environmental Fan"

Noise 2: Moderately loud fan woosh that increases quickly but decreases slowly.

When heard: whenever the Inverter is on or when the rig is connected to shore power and

the Shore Power Charger is recharging the Power Pack.

From where: in the KL, from the grille at the forward end of the passenger side bed next to

the sliding door.

in pre-2022 GLs, from the grilles on the forward and inboard sides of the

dinette "hassock".

in 2022 and later GLs, from the grille on the driver's side cabinet just aft of the

fridge and under the Murphy bed.

Source: Inverter/Shore Power Charger/ATS module cooling fan

What's happening: the Inverter and Shore Power Charger handle a lot of power and generate heat

in the process. The cooling fan turns on shortly after the inverter is turned on. The fan responds to circuit temperature, so as power demands increase so will fan speed and airflow noise. It takes some time for the fan to slow and quiet down when inverter loads are removed. In 2023 and later models with the FLEX

system, a new inverter with greatly reduced idle power dissipation was

introduced, reducing near-idle fan noise.

The Shore Power Charger uses the same cooling fan as the Inverter. This component turns on when the rig is connected to shore power and the BMS decides that the Power Pack needs charging. This can happen at any time, because all DC loads in the rig are supplied by the power pack, even when

connected to shore power.

In 2023 and later models the power pack heating pads are DC powered.

User Controls: the fan operates completely under BMS control. Keep the inverter off when

you're not using it, and minimize DC loads to reduce drain on the power pack. Once the Shore Power Charger begins charging, it will stay on until the power pack is fully charged. If on shore power and the SOC gauge gets down to

around 80%, expect the Shore Power Charger to kick in.

Can be confused with: Noise 7 sometimes

Noise 3: Very faint fan whir that can rapidly change in tone.

When heard: whenever the Pure 3 system is on, but really only when the rig is extremely

quiet and you are right next to the emanation point.

From where: in the KL, from the passenger side bathroom door pocket.

in pre-2022 GLs, from the grilles on the forward and inboard sides of the

dinette "hassock".

in 2022 and later GLs, from under the Murphy bed

Source: DC-DC converter

What's happening: The DC-DC converter sources the 12V DC loads in the rig from the 48V DC of

the power pack. Therefore the DC-DC converter is always on. As its loading varies, the converter's cooling fan will change speed quickly to follow.

Beginning as a rolling change in the 2022 model year a fanless DC-DC converter

replaced the fan-cooled converter. This new converter makes no noise.

User Controls: none.

Noise 4a: Faint moderate pitch fan whine.

When heard: During sunny weather, especially when the coach interior is hot.

From where: in the KL, from the passenger side bathroom door pocket or from the

passenger side cabinet just forward of the pocket.

in the GL, from the cabinet over the galley.

Source: Solar Controller

What's happening: The Solar Controller is heating up from processing a lot of solar power and/or

the coach is hot inside. This happens rarely with the factory solar array, which uses only 1/3 of the Solar Controller's 600W capacity. If you have installed additional rooftop or portable solar panels the controller's cooling fan will

actuate more often.

User Controls: the Solar Controller operates completely under BMS control. It will operate

only when the BMS determines that the Power Pack should accept charge.

Can be confused with: Noise 1, the power pack fan. The Solar Controller fan will be loudest at head

level and will be obvious when its cabinet door is opened; the Power Pack fan

will be loudest at its intake grille.

Noise 4b: Slow Clicking.

When heard: occasionally when outside light levels are very low – typically in the early

morning.

From where: in the KL, from the passenger side bathroom door pocket or from the

passenger side cabinet just forward of the pocket.

in the GL, from the cabinet over the galley.

Source: Solar Controller

What's happening: The Solar Controller is searching for light to harvest from the solar panels. The

clicking is the controller's input relay cycling as the controller periodically

retries its search.

You may or may not hear this sound. Clicking is more likely on 2019 models that have not had the Version 1.57 firmware upgrade, but varies from rig to rig.

User Controls: none.

Noise 5: The sound of silence.

When heard: never.

From where: nowhere.

Source: Alternator Control Module and Alternator

What's happening: The Alternator Control Module (#5) operates silently, the alternator only when

the engine is on, and since the alternator is located in the engine compartment

it can't be heard over the roar of the engine.

User Controls: none.

Noise 6: prominent and variable engine roar.

When heard: after the autostart engine charging system is armed.

From where: engine compartment.

Source: Engine

What's happening: The engine is running to charge the power pack – but the engine will cycle

between high RPM and low RPM to keep the engine cool.

Once armed the autostart charging system will trigger when SOC is around 25-35%, so the sound of the engine starting up can be startling. The system will run in one hour cycles or until the BMS decides the power pack is sufficiently

charged.

For more information, download the Travato Pure3-Volta Autostart document

from travato.group.

User Controls: none, other than to disable fast-idle engine charging.

References: Operator's Guide / Travato Pure3-Volta Autostart

Noise 7: Low steady hum that cycles on and off slowly.

When heard: more prevalent when coach temperature is higher

From where: From the galley, though it can sound like it's coming from elsewhere.

Source: Refrigerator

What's happening: the refrigerator compressor is running.

User Controls: Refrigerator temperature control knob.

Can be Confused with: Noise 1 and noise 8
References: Operator's Manual

Noise 8: steady fan whoosh that can vary from gentle to more insistent.

When heard: Whenever the the coach and or fresh water is being heated.

From where: in the KL, from the grille at the aft end of the passenger side bed.

in the GL, from under the dinette seat.

Source: Truma fan

What's happening: The Truma has two fans – an air distribution fan and an intake/exhaust fan. The

Air distribution fans have 3 distinct speeds: ECO, HIGH, and BOOST plus vent.

User Controls: Dependent on what the user sets at the Truma control panel, but the Truma

controller will adjust the fan speed to meet operational conditions and coach

environment.

Can be confused with: Noise 1 and noise 2

References: Operator's Manual / Truma Primer

Change History 1.0 5/19/2020

2.0 7/6/2023 added 2022-2023 model year floorplan changes